EZ Loader Boat Trailers

30APRIL 2019

Technical Service Bulletin

1ZE-WTSB2-04

Subject: Wheel nut torque specifications update

Model: All models

Summary: To ensure product safety when installing wheel nuts, the correct installation sequence and torque value is required. This service bulletin updates the installation applicable to both steel and aluminum wheels.

Action: It is imperative to apply proper wheel nut torque when installing wheels. The wheel nut torque specifications listed below are for dry threads, do not lubricate. The correct torque specifications and tightening pattern are as follows;

All Knott torsion axles – torque wheel nuts to 63-67 lbs/ft All EZ Loader torsion and spring axles – torque wheel nuts to 90-120 lbs/ft All UFP spring axles – torque wheel nuts to 90-120 lbs/ft

Diagram 1 shown below indicates proper tightening sequence for hubs with 4, 5, 6 and 8 lugs respectively. Follow this sequence for proper installation.

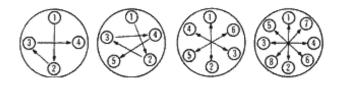


Diagram 1